

Description

Soft PVC film with matt surface.

Release paper

Silicone coated paper on one side, 137 g/m², which provides excellent waste-stripping properties. For white vinyl a light blue silicone paper is used to form a stronger contrast to lettering.

Adhesive

Polyacrylate, removable

Area of use

Very good suitable for the use on cutting plotter systems. For short- and medium-term marking, lettering and decoration in exhibition building.

Certificates

631M coloured: Material classification B1 according to DIN 4102 Part 1 and to test report (will be supplied on request)

Technical data

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|---------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Thickness* (without protective paper and adhesive) | 80 micron |
| Dimensional stability (FINAT TM 14) | adhered to steel, no measurable shrinkage in cross direction, in length 0.4 mm max. |
| Temperature resistance | adhered to aluminium, -40°C to +80°C, no variation |
| Water resistance | adhered to aluminium, after 48h/23°C no variation |
| Fire behaviour (DIN 75200) | adhered to steel, self-extinguishing |
| Adhesive power* (FINAT TM 1, after 24h, stainless steel) | 7 N/25 mm |
| Tensile strength (DIN EN ISO 527) | |
| along | min. 19 MPa |
| across | min. 19 MPa |
| Elongation at break (DIN EN ISO 527) | |
| along | min. 130% |
| across | min. 150% |
| Shelf life** | 2 years |
| Application temperature | > +10°C |
| Service life by specialist application under vertical outdoor exposure (normal climate of Central Europe) | 3 years |
| Removability | within 2 years residueless removable from most surfaces |

* average

** in original packaging, at 20°C and 50% relative humidity

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL is to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



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